

Cast Products, Inc.

Installation Procedure

SA3502 "Fore-Warn" Siren Speaker

"Through-the-Bumper" Mount 92-99 Freightliner FL60

Recommended mounting procedure. NOTE: Even through all illustrations and

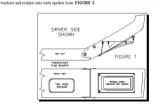
instructions are for the driver side of the truck, these same steps are taken for the passenger side installation. Check hardware pack and siren speakers to ensure that all components have been

beginning installation



Due to the location of the siren speakers, it is requested that all mounting hardware must use "Loc-tite" or emisalent sealant.

1) Remove all contents from the shipping containers. Study all diagrams before continuing installation. 2) Assemble the siren speaker unit as shown in FIGURE 2. Install the six #1/4-20 x 1" SS bolts with lock



NOTE: The opposite side will be assembled with the ST 3006 trim bezel rotated 180°. 3) Mark the dimensions on the bumper as described in FIGURE 3. This location is approximate and can be

varied as desired by the installer. 4) Cut the hole in the hummer

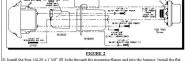
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5) Position the pre-assembled siren housing in front of the cut opening in the bumper and install from the front side 6) Center the siren speaker assembly in the opening, level the assembly according to the bumper. Mark the center of the four mounting holes located on the comers of the ST3006 trim begel.

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7) Drill four 1/4-20 clearance holes into the humper



washers . lock washers and 1/4-20 nylon lock nuts from the backside.

9) Tighten all mounting hardware, but do not over tighten.

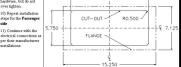


FIGURE 3

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