



Cast Products, Inc.

Installation Procedure

SA3502 "Fore-Warn" Siren Speaker
"Through-the-Bumper" Mount
'92-'99 Freightliner FL60

Recommended mounting procedure.

NOTE: Even though all illustrations and instructions are for the driver side of the truck, these same steps are taken for the passenger side installation.

Check hardware pack and siren speakers to ensure that all components have been properly packaged and accounted for before beginning installation.

Due to the location of the siren speakers, it is requested that all mounting hardware must use "Loc-tite" or equivalent sealant.

- 1) Remove all contents from the shipping containers. Study all diagrams before continuing installation.
- 2) Assemble the siren speaker unit as shown in **FIGURE 2**. Install the six #1/4-20 x 1" SS bolts with lock washers and sealant onto each speaker horn. **FIGURE 2**



