



# Cast Products, Inc.

# 2000

## Installation Procedure SA4201 "COM-PAK" Siren Speaker Unit

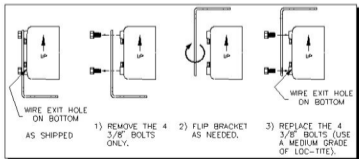
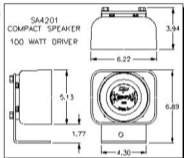
The SA4201 "COM-PAK" siren speaker is designed to mount standard on most common flat horizontal and vertical surfaces. Supplied standard with a steel "L" bracket, this bracket can be removed, rotated, or flipped into eight versatile positions.

**Do not remove the 4 inner bolts. (1/4-20) These bolt the siren horn, cone and 100 watt driver together.**

The Hardware supplied contains all that is needed for most user installations.

The maximum material thickness of the mounting surface for the supplied hardware is 3/16" (.1875") If the mounting surface is thicker than 3/16", it is recommended to use bolts of "Grade 8" specification.

The "weep" hole designed into the siren driver is aligned with the wire exit hole in the siren housing. Keep the "weep" hole/ wire exit on the bottom or at the lowest possible point on all installations.



WIRE EXIT HOLE  
AT THE BOTTOM  
(WEEP HOLE IN  
SIREN DRIVER  
IS ORIENTED TO  
THE BOTTOM)

DRILLED CLEARANCE  
HOLE (4 PLC.)

.187" MAXIMUM MATERIAL  
THICKNESS TO BE BOLTED  
TO (FOR THE HARDWARE  
SUPPLIED).

5/16-18 GRADE 8  
x 1" HEX HEAD  
(4 PLC.)

5/16" FLAT  
WASHER  
(4 PLC.)

INTENDED MOUNTING  
SURFACE

5/16" FLAT  
WASHER  
(4 PLC.)

5/16" LOCK  
WASHER  
(4 PLC.)

5/16-18 GRADE 8  
HEX NUT  
(4 PLC.)

### SA4201 & SA4204

3 OF EACH:

5/16-18 U-STYLE  
TAPPED HOLE NUT



8 OF EACH:

5/16" FLAT  
WASHER



4 OF EACH:

5/16-18 GRADE 8  
x 1" HEX HEAD



5/16" LOCK  
WASHER



5/16-18 GRADE 8  
HEX NUT



ST4553 BRACKET

FOR 1 SIREN