



Cast Products, Inc.

Installation Procedure

SA4204 "COM-PAK" application
for '98-2002 Ford Crown Victoria

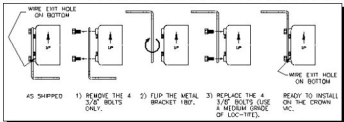
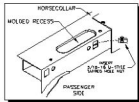


FIGURE 1



1) Open the hood and remove the air-flow cover, located behind the grille, with the 3 twist-lock retainers. **The Vehicle Horn will have to be re-located in order to complete the siren installation.**

2) Remove the steel bracket and position as shown in **FIGURE 1**.

3) Insert 1 of the **5/16-18 tapped hole nuts** into the front of the horse collar as shown in **FIGURE 2**.

4) Position the siren speaker onto the horse collar and insert the **5/16-18 x 1" bolt**, with flat washer and lock-washer. Tighten this

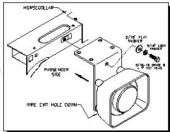


FIGURE 2

bolt. See **FIGURE 3**.

5) Mark the center of the 2 holes at the rear of the bracket. **Carefully drill 2 clearance holes for the 5/16-18 bolts.** Use a drill collar stop or some other means to prevent any possible damage to the vehicle while drilling. See **FIGURE 4**.

6) Slide the 2 remaining 5/16-18 tapped hole nuts onto the horse collar and **UNDERNEATH** the steel support bracket for the siren speaker. See **FIGURE 5**.

FIGURE 3

7) Install the 5/16-18 bolts with flat washers and lock washers, through the rear two holes of the support bracket and into the 5/16-18 tapped hole nuts. See **FIGURE 6**.

8) Tighten ALL hardware and continue with the electrical connections as per their manufacturer's directions.

9) Replace the air-flow cover. **FIGURE 4**

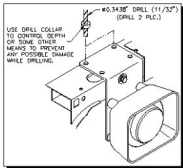


FIGURE 5

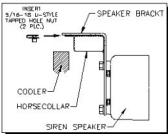


FIGURE 6

