

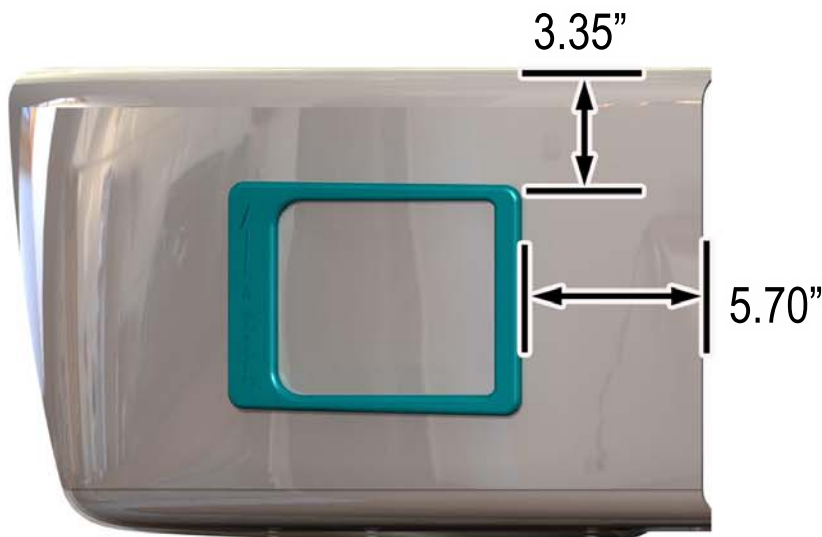
SAD SAP3805 "Through-the-Bumper" Outboard Mounts for 2004-09 Freightliner M2

Installation Procedure

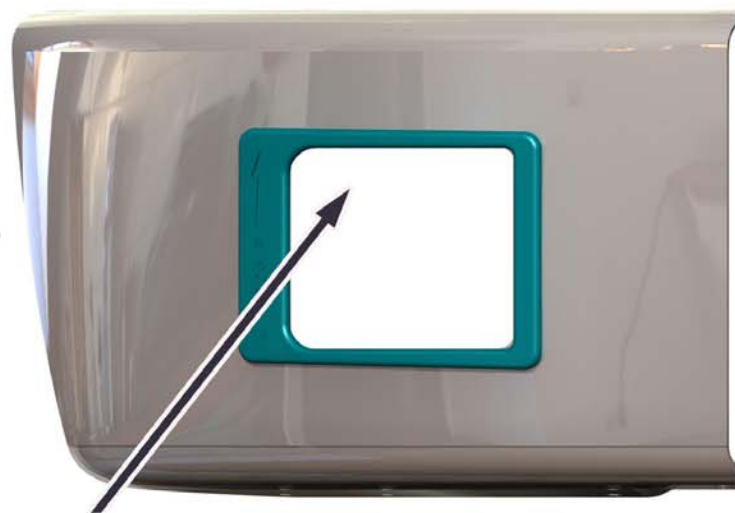
Installation Procedure



It is recommended that these instructions be completely read through first and referred to when performing maintenance and/or reinstallation of this product. FAILURE TO FOLLOW THESE SAFETY PRECAUTIONS AND INSTRUCTIONS COULD RESULT IN DAMAGE TO THE PRODUCT OR VEHICLE AND/OR SERIOUS INJURY. CAUTION: SIREN CAN CAUSE DAMAGE TO UNPROTECTED EARS.



CT0226 Passenger Side Cutting Template Placement (approximate)



Mark along the interior and cut the opening required for the speakers assembly.



Mounting Hardware for each speaker (included):

2- 1/4-20 x 1 1/4" SS Phillips Oval Head screws.

2 - 1/4-20 x 1 1/2" SS Phillips Pan Head Screws

4- 1/4-20 Nylon Lock Nuts

4- 1/4" Lock washers.

Repeat the marking and cutting procedure for the Driver's side, using the Driver side cutting template as a guide.

Position each siren speaker assembly into place and mark the centers of the four flange mounting holes.



Passenger Side Speaker Placement

Drill clearance holes through the bumper.

Re-position the speaker assemblies and install the 1/4-20 x 1 1/4 screws (x2), 1/4-20 x 1 1/2" screws (x2), lock washers and 1/4-20 nylon lock nuts.

Tighten all bolts and screws. Continue with the electrical connections as per their manufacturers directions.

Make sure that there is no interference with the integrity or operation of the vehicle and its components.

Be sure to include a periodic inspection of all bolts, screws, mounting hardware and components, along with the vehicles regular scheduled maintenance.