



SA6113 "Under-the-Bumper" Center Mount for 2008 Ford F Series SD (Dual Speakers) Installation Procedure



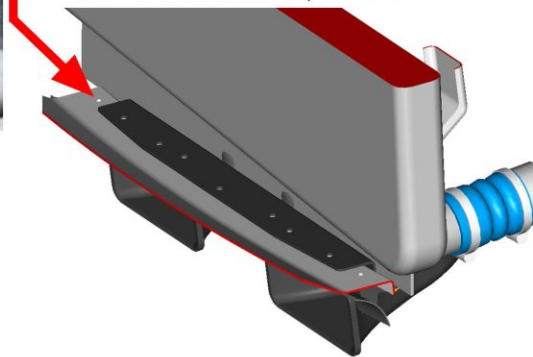
The dual speaker assembly
mounts to the bottom of the 08
Ford F series SD Bumper edge.

It is recommended that these instructions be completely read through first and referred to when performing maintenance and/or reinstallation of this product.
FAILURE TO FOLLOW THESE SAFETY PRECAUTIONS AND INSTRUCTIONS COULD RESULT IN DAMAGE TO THE PRODUCT OR VEHICLE AND/OR SERIOUS INJURY.

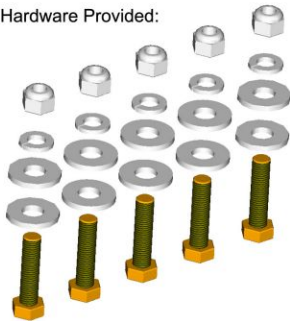


1) Remove the Plastic Fasteners that hold the bumper air dam (plastic) to the bottom edge of the bumper. Only the fasteners located between the chassis frame rails need to be removed.

Note: The support bracket of the siren speaker assembly will sit on TOP of the bottom bumper surface.



Hardware Provided:

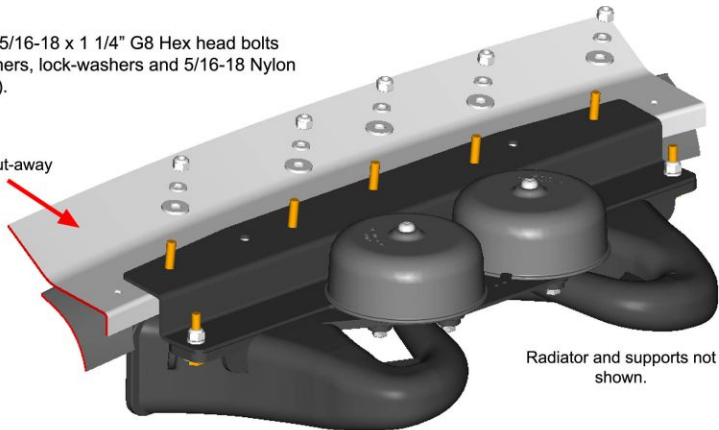


- 5 5/16" x 18 Nylon Lock Nuts
- 5 5/16" x 1 1/4" G8 Hexhead Bolts
- 5 5/16" Lock Washers
- 10 5/16" Flat Washers

2) Position the speaker assembly and center the bracket mounting holes over the five pre-existing holes located in the bumper edge. It may require drilling the existing holes larger for the 5/16" hardware (provided).

3) Install the 5/16-18 x 1 1/4" G8 Hex head bolts with flat washers, lock-washers and 5/16-18 Nylon lock nuts (x5).

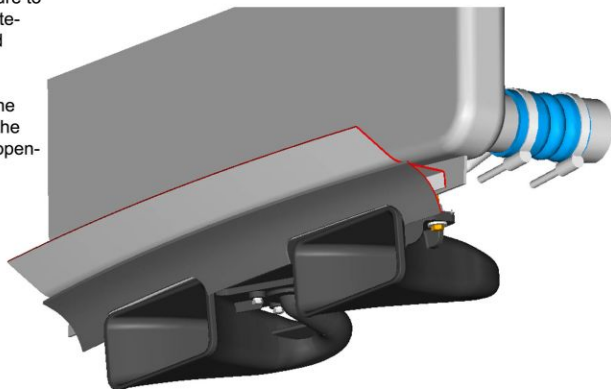
Bumper cut-away



Radiator and supports not shown.

4) Tighten all bolts. Make sure to include in the periodic maintenance check of all bolts and entire speaker assembly.

5) Cut the bottom edge of the plastic air dam that covers the front of the siren speakers openings.



6) Continue with the electrical connections of the speaker drivers to the siren amp, as per their manufacturers directions.