



# SAD SAP3806 "Through-the-Bumper"

## Outboard Mounts for 2011 Ford F Series SD

### Installation Procedure



It is recommended that these instructions be completely read through first and referred to when performing maintenance and/or reinstallation of this product. FAILURE TO FOLLOW THESE SAFETY PRECAUTIONS AND INSTRUCTIONS COULD RESULT IN DAMAGE TO THE PRODUCT OR VEHICLE AND/OR SERIOUS INJURY. CAUTION: SIREN CAN CAUSE DAMAGE TO UNPROTECTED EARS.

Remove the Fog Light Cover Cap Filler Panel assemblies, located in the outboard "wings" of the bumper. The Siren Speaker Assemblies will locate in the factory bumper cut-outs. No cutting of the bumper will be required.

Position each siren speaker assembly into place and mark the centers of the four flange mounting holes.

Drill clearance holes, for the stainless 1/4" hardware (provided), through the bumper.



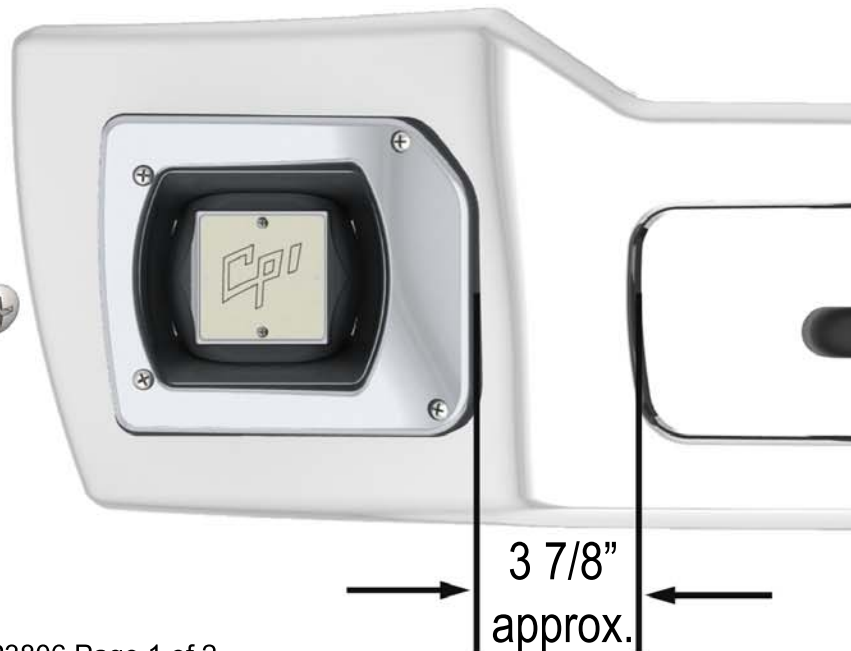
Mounting Hardware for  
each speaker (included):

2- 1/4-20 x 1 1/4" SS  
Phillips Oval Head  
screws.

2 - 1/4-20 x 1 1/2" SS  
Phillips Pan Head  
Screws

4- 1/4-20 Nylon Lock  
Nuts

4- 1/4" Lock washers.





Passenger Side Speaker Placement



Re-position the speaker assemblies and install the 1/4-20 x 1 1/4 screws (x2), 1/4-20 x 1 1/2" screws (x2), lock washers and 1/4-20 nylon lock nuts.

Tighten all bolts and screws. Continue with the electrical connections as per their manufacturers directions.

Make sure that there is no interference with the integrity or operation of the vehicle and its components.

Be sure to include a periodic inspection of all bolts, screws, mounting hardware and components, along with the vehicles regular scheduled maintenance.